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12 Edging





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The start of a perfect edge. The CONTURO edge bander.

Versatile and easy to operate, the CONTURO represents a genuine solution for manufacturing specially shaped parts and very narrow or large workpieces, as well as affixing edging to workpieces or furniture components produced in small batches.

Edge bander **CONTURO KA 65**

For classic furniture edging or creating complex shaped components with convex or concave contours. For edges in wood, melamine or plastic. With variable edging heights up to 65 mm and thicknesses up to 3 mm.

Edge trimming set **KA 65 Set**

From the trimmer and the paint scraper to the abrasives and polishes, everything is tidily stored in the "Edge trimming set" SYSTAINER.





Low heat build-up

Safe working due to low heat build-up in the tool housing.



Unique cartridge glue system

Efficient, simple and clean work as well as fast colour changes thanks to unique cartridge glue system. The glue is always melted only as required. No overheating, discolouring or loss of glue quality.



For even more areas of application

Four different adhesive colours (white, natural, brown and black) provide perfect bondline quality in any decor. And with the new polyurethane adhesive, waterproof and heat-resistant bonding can be achieved with ease, e.g. for bathroom or kitchen furniture.



Always ready for action

Tidy nozzle system with no cleaning work required: a fully sealed system that prevents undesired glue discharge.

Perfectly finished edges. The MFK 700 Basic.


After the edging is glued and trimmed comes the finishing work: removing protruding material, smoothing the edge, finishing the corners and, if necessary, polishing the edging to a high gloss. Ideal for edge trimming: the MFK 700 Basic laminate trimmer with spring-mounted ball bearing brake and chip deflector, specially designed for streak-free results even on sensitive edging.

For more information, see page 230





Technical data	KA 65
Power consumption (W)	1.200
Edge height (mm)	18 – 65
Edge thickness (mm)	0,5 – 3
Inside radius (mm)	> 50
Heat-up time (min)	8
Melting temperature (°C)	100 – 210
Feed rate (m/min)	2/4
IEC Class	I
Weight (kg)	7,9

Scope of delivery		Order no.
KA 65	in SYSTAINER SYS 4 T-LOC	
	KA 65 Plus guide base, 4 x EVA adhesive, natural	574610
	KA 65 Set guide base, 4 x EVA adhesive, natural, edgebanding magazine, 20x StickFix abrasive sheets Granat 80 x 133 P320, additional roll, sanding block HSK 80x133 H, trimmer, scraper, scratch protection base with 3x felt layers, Polishing felt, StickFix non-woven sanding cloth S 800, Polishing agent MPA 5010 OR	574617
	KA 65-Perfect Edge Set 2 Edge banders KA 65 Plus, edge trimming set SYS KB-KA 65, modular laminate trimmer MFK 700 EQ/ EQ-Plus AUS, Roundover cutter reversible blades S8 HW R1,5 D28 KL12,7 OFK, Multifunction table MFT/3, Perforated top LP-KA65 MFT/3, adapter plate AP-KA 65, Vacuum pump VAC SYS VP AUS, vacuum clamping unit VAC SYS SE1	574874

Trimming machine KP 65/2

Ergonomic handle location for easy, labour-saving trimming, even on thick edging. Precise joining of band ends with patented eccentric fine adjustment.



Technical data	KP 65/2
Trimming height (mm)	65
Trimming thickness (mm)	2

Scope of delivery	Order no.
KP 65/2 in carton	499896



The precise cut

Support base on both sides of the trimmer allows trimming of board edges on both the left and the right from above – with a perfect view of the workpiece. Band end joining (for round tables) and trimming of board edges (band end trimming) possible with one tool.

Multifunction table

MFT/3 CONTURO

Working with the tool mounted in a fixed position is especially advisable for straight edges on small or narrow workpieces that are difficult to clamp. The edging is inserted as usual; then you guide the workpiece past with even pressure on the contact roller.

Technical data	MFT/3 CONTURO
Table dimensions (mm)	1.157 x 773
Work height (mm)	900
Swivel-mounted edge bander (°)	47
Weight (kg)	29

Scope of delivery	Order no.
MFT/3 Conturo-AP adapter plate AP-KA 65, cross brace QT-MFT/3, in carton	500869



The CONTURO as a bench-mounted machine

Then you can not only band along straight edges or curves, but also on inclined edges at angles of 90°-45°, as the CONTURO can be pivoted in the bench unit from 90° to 45°.

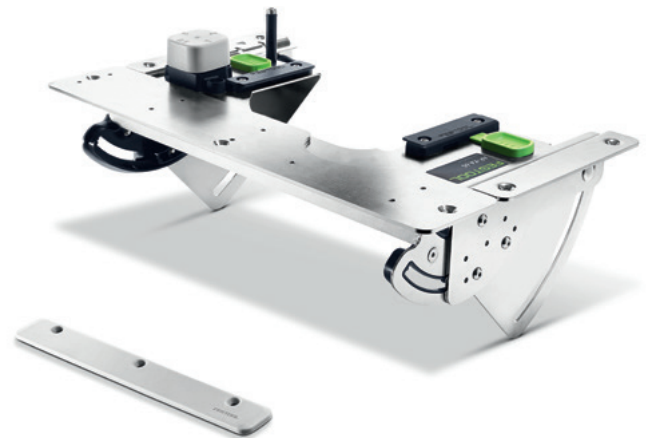
Adapter plate

AP-KA 65

For use of the edge bander as a bench unit. Install the adapter plate in a bench frame of your own construction or in the MFT perforated top provided for that purpose. For small job lots, straight edges, free-form elements and inclined edge banding, angles from 0-47°.

Technical data	AP-KA 65
Dimensions length x width (mm)	254 x 420
Min. installation height (mm)	150
Cutting angle adjustment (°)	0 – 47







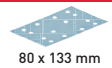




Scope of delivery	Order no.
AP-KA 65 mounting plate for edge bander complete with 15 sliding guides, additional roll, in carton	500175
GP-MFT/3 KA65 15x in self-service display pack	500367











Horizontal work on inclined edges

Allows the tool to be pivoted (0-47°) in the bench, for horizontal support of the workpiece during edge banding – allowing you to guide even large objects comfortably and securely. Slideways for secure guidance of the workpiece.

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Accessories		Order no.
	Additional roll ZR-KA 65 for KA 65, for edge banding on tight radiuses and mouldings, provides additional pressure point when gluing the edging, to press the edging more forcefully onto the board material, roll height 65 mm, in self-service display pack	499480
	Scratch protection LAS-STF-KA 65 for KA 65, for use of the edge bander on sensitive or high-gloss surfaces, 4 x fixing screws, 3 x felt pads, in self-service display pack	499892
	Spare felt EF-LAS-STF-KA 65 10x for scratch protection LAS-STF-KA 65, for use of the edge bander on sensitive or high-gloss surfaces, qty. in pack 10 Units, in self-service display pack	499893
	Edgebanding magazine KSP-KA 65 for KA 65, for reliable infeed of sensitive and thin edging into the edge bander KA 65, reliable infeed even of long edging without damage or soiling, edge lengths of up to 8 m possible (with edge thickness of 2mm), max. edge height 45 mm, max. edge thickness 2 mm, in carton	499479
	Sanding block HSK 80x133 H hard, for holding StickFix abrasive sheets 80 x 133 mm, in self-service display pack	495967
Vlies		
	Sanding vlies STF 80x130 SF 800 VL/5 for HSK 80x133 hand-sanding block, for light sanding, grit 800, qty. in pack 5 Units, in self-service display pack	483582
	Abrasive sheet All models: for RTS 400, RTSC 400, RS 400, RS 4, LS 130, qty. in pack 100 Units, in carton	
	STF 80x133 P220 GR/100 grit P220	497123
Granat		
	STF 80x133 P240 GR/100 grit P240	497124
80 x 133 mm		
	STF 80x133 P280 GR/100 grit P280	497204
	STF 80x133 P320 GR/100 grit P320	497125
	Polishing agent MPA 5010 OR/0,5L Speed Cut 1-step sanding polish, does not contain silicone, water-based, perfect in combination with sheepskin pad or polishing sponge (ORANGE), volume 500 ml, in plastic bottle	202048
	Polishing felt PF-STF 80x133 STF H/5 for hand-sanding block HSK 80 x 133, in conjunction with the MPA 5010 polishing agent, for polishing high-gloss edges, qty. in pack 5 Units, dimensions length x width 80 x 133 mm, in self-service display pack	499894
	Perforated top LP-KA65 MFT/3 for KA 65, when combined with the adapter plate AP-KA 65: enables swivelling (0-47°) of the tool on the bench and thus horizontal placement of the workpiece when edge banding – for comfortable and secure guidance even of large items, dimensions length x width 1.102 x 718 mm, in carton	500366
	Crossheaded guide GP-MFT/3 KA65 15x for KA 65, replacement or additional guide plates for bench-mounted use of the edge bander with adapter plate AP-KA 65 in the MFT (with perforated top KA 65; order no. 500366) or built into your own workbench, dimensions 255 x 31 mm, qty. in pack 15 Units, dimension (L x W x H) 255 x 31 x 6 mm, in self-service display pack	500367

Accessories		Order no.
 <p>EVA adhesive, natural EVA nat 48x-KA 65 for KA 65, unfilled EVA adhesive – natural colour tone suitable for all types of decor, EVA all-purpose glue with high melting point, high softening point of approx. 90°C, therefore also suitable for use on objects with relatively high temperature resistance from -10°C to +75°C, chemical basis: adhesive, resin, glue diameter 63 mm, glue height 26 mm, working temperature 190°C, moisture resistance in accordance with D1, qty. in pack 48 Units, in carton</p>		499812
 <p>EVA adhesive, white EVA wht 48x-KA 65 for KA 65, unfilled EVA adhesive – perfect join quality on white decor, EVA all-purpose glue with high melting point, high softening point of approx. 90°C, therefore also suitable for use on objects with relatively high temperature resistance from -10°C to +75°C, chemical basis: adhesive, resin, glue diameter 63 mm, glue height 26 mm, working temperature 190°C, moisture resistance in accordance with D1, qty. in pack 48 Units, in carton</p>		499813
 <p>EVA adhesive, brown EVA brn 48x-KA 65 for KA 65, unfilled EVA adhesive – perfect join quality on brown decor, EVA all-purpose glue with high melting point, high softening point of approx. 90°C, therefore also suitable for use on objects with relatively high temperature resistance from -10°C to +75°C, chemical basis: adhesive, resin, glue diameter 63 mm, glue height 26 mm, working temperature 190°C, moisture resistance in accordance with D1, qty. in pack 48 Units, in carton</p>		200059
 <p>EVA adhesive, black EVA blk 48x-KA 65 for KA 65, unfilled EVA adhesive – perfect join quality on black decor, EVA all-purpose glue with high melting point, high softening point of approx. 90°C, therefore also suitable for use on objects with relatively high temperature resistance from -10°C to +75°C, chemical basis: adhesive, resin, glue diameter 63 mm, glue height 26 mm, working temperature 190°C, moisture resistance in accordance with D1, qty. in pack 48 Units, in carton</p>		200060
 <p>PU adhesive, natural PU nat 4x-KA 65 for KA 65, caution: after working, use detergent for tool cleaning (detergent PU spm 4x-KA 65, reference number 200062), can be stored for up to 12 months, adhesive has high initial strength, outstanding low-temperature flexibility and excellent resistance to solvents, natural colour, PU adhesive packed in 200 g airtight containers, chemical basis: polyurethane adhesive, caution: the polyurethane adhesive offered here contains "o-[p-Isocyanatobenzyl]phenyl isocyanate; Diphenylmethane-2,4'-diisocyanate" and consequently the adhesive is labelled with the phrase R40 "Limited evidence of carcinogenic affect". We are obliged by Germany's Chemicals Prohibition Ordinance (ChemVerbotsV) to inform you of the hazardous substances in our polyurethane adhesive no. 200056. By purchasing the polyurethane adhesive, you confirm that you are over 18, that you will use the PU foam properly as instructed and will protect your skin, eyes and mucous membranes from direct contact, e.g. with safety goggles, respirator/mask, disposable gloves. We have been trained and assessed in accordance with § 5 ChemVerbotsV, glue diameter 63 mm, glue height 42 mm, working temperature 140°C, temperature resistance -40°C – +140° C, softening range 90°C, moisture resistance in accordance with D3/D4, qty. in pack 4 Units, weight 0,8 kg, in carton</p>		200056
 <p>Detergent PU spm 4x-KA 65 for KA 65, cleaner cartridge for edge bander CONTURO KA 65 after using PU adhesive, natural, PU nat 4x-KA 65, must be used after working with PU adhesive to prevent chemical reaction of the PU adhesive in the tool, can be stored for up to 12 months, packaged in 140 g containers, weight 0,56 kg, qty. in pack 4 Units, in carton</p>		200062
 <p>Scraper ZK HW 45/45 removal of remaining protrusions after edge trimming (plastic edging) without damaging the workpiece surface, smoothing of blade marks left by trimming (radiuses R1, R1.5 and R2 mm), dimensions 45 x 45 mm, dimension (L x W x H) 45 x 45 x 1,2 mm, radiuses 1/1,5/2 mm, in self-service display pack</p>		499749
 <p>Edge trimming set KB-KA 65 SYS for KA 65, edgebanding magazine, 20x StickFix abrasive sheets Granat 80 x 133 P320, additional roll, trimmer, sanding block HSK 80x133 H, scraper, scratch protection base with 3x felt layers, Polishing felt, StickFix non-woven sanding cloth S 800, Polishing agent MPA 5010 OR, in SYSTAINER SYS 4 T-LOC</p>		500177